



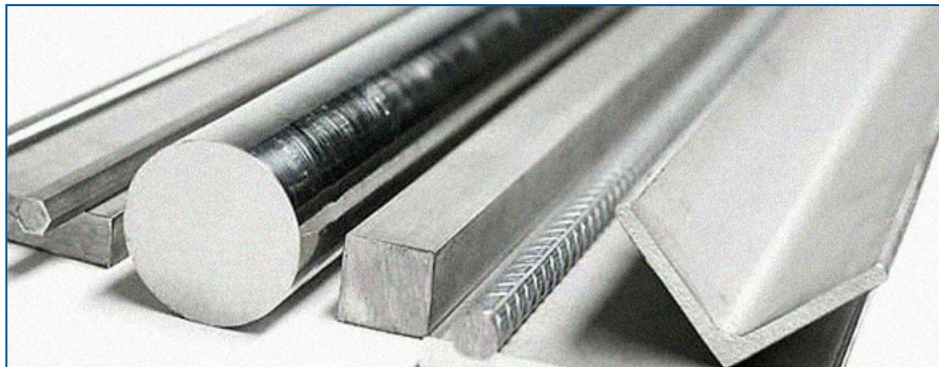
STAINLESS STEEL BARS – STOCK PROGRAM

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STEEL GRADES – TABLE 1

EN 10088	Chemical composition, %					End colour marking	National standards	
	Cmax	Cr	Ni	Mo	Others		ASTM	Others
1.4021	0.220	13.0	-	-	-	White	420	-
1.4057	0.220	16.0	2	-	-	Blue	-	-
1.4418	0.050	16.0	5	1.0	-	Yellow-orange	-	-
1.4307	0.030	18.5	9	-	-	Yellow	304L	-
1.4305	0.100	18.0	9	-	S	Black	303	-
1.4404	0.030	17.0	11	2.2	-	Red	316L	-
1.4539	0.020	20.0	25	4.2	Cu	Green	N08904	904L
1.4547	0.020	20.0	18	6.2	Cu, N	Grey	S31254	254SMO
1.4835	0.100	21.0	11	-	Si, N, Ce	Brown	S30815	253MA
1.4460	0.028	24.5	5	1.5	-	Violet	-	-
1.4462	0.030	22.5	5	3.2	N	Pink	S31803	2205
1.4410	0.030	25.0	7	4	N	-	S32750	F53
2.4856	0.100	22.0	Min 58	9	Nb, Ta	-	B446/564	Alloy 625



ROUND BARS – TABLE 2.1

Size mm	Tolerance		EN 1.4021	EN 1.4057	EN 1.4307	EN 1.4305	EN 1.4404	EN 1.4462	EN 1.4410	Weight kg/m
	ISO	mm								
12.0		+/- 0.40						O		0.89
16.0		+/- 0.50						O		1.6
16.0	k12	+ 0.18/- 0	X	X						1.6
19.0	k12	+ 0.21/- 0	X	X						2.2
20.0	k12	+ 0.21/- 0						X	X	2.5
22.0	k12	+ 0.21/- 0	X	X	X		X			3.0
25.0	k12	+ 0.21/- 0	X	X	X		X	X	X	3.9
28.0	k12	+ 0.21/- 0	X	X	X	X	X			4.8
30.0	k12	+ 0.21/- 0	X	X	X	X	X	X	X	5.6
32.0	k12	+ 0.25/- 0	X	X	X	X	X			6.3
35.0	k12	+ 0.25/- 0	X	X	X	X	X	X		7.6
36.0	k12	+ 0.25/- 0				X				8.0
38.0	k12	+ 0.25/- 0	X	X	X	X	X			8.9
40.0	k12	+ 0.25/- 0	X	X	X	X	X	X	X	9.9
45.0	k12	+ 0.25/- 0	X	X	X	X	X	X		12.5
50.0	k12	+ 0.25/- 0	X	X	X	X	X	X	X	15.4
55.0	k12	+ 0.30/- 0	X	X	X	X	X	X		18.7
60.0	k12	+ 0.30/- 0	X	X	X	X	X	X	X	22.2
65.0	k12	+ 0.30/- 0	X	X	X	X	X	X		26.1
70.0	k12	+ 0.30/- 0	X	X	X	X	X	X	X	30.2
75.0	k12	+ 0.30/- 0	X	X	X	X	X	X		34.7
80.0	k12	+ 0.30/- 0	X	X	X	X	X	X	X	39.5
85.0	k12	+ 0.35/- 0	X	X	X	X	X	X		44.5
90.0	k12	+ 0.35/- 0	X	X	X	X	X	X	X	49.9
95.0	k12	+ 0.35/- 0			X	X	X	X		55.6
100.0	k12	+ 0.35/- 0	X	X	X	X	X	X	X	61.7
105.0	k12	+ 0.35/- 0		X	X		X			68.0
110.0	k12	+ 0.35/- 0	X	X	X	X	X	X	X	74.6
115.0	k12	+ 0.35/- 0			X		X	X		81.5
120.0	k12	+ 0.35/- 0	X	X	X	X	X	X	X	88.8
125.0	k12	+ 0.40/- 0		X	X		X	X		96.3
130.0	k12	+ 0.40/- 0	X	X	X		X	X	X	104
135.0	k12	+ 0.40/- 0			X		X	X		112
140.0	k12	+ 0.40/- 0	X	X	X		X	X	X	121
145.0	k12	+ 0.40/- 0			X	X	X	X		130
150.0	k12	+ 0.40/- 0	X	X	X		X	X	X	139

O = pickled X = machined



ROUND BARS – TABLE 22

Size mm	Tolerance		EN 1.4021	EN 1.4057	EN 1.4307	EN 1.4305	EN 1.4404	EN 1.4462	EN 1.4410	Weight kg/m
	ISO	mm								
160.0	k12	+ 0.40/- 0	X	X	X		X	X	X	158
165.0	k12	+ 0.40/- 0			X		X	X		168
170.0	k12	+ 0.40/- 0		X	X		X	X		178
175.0	K12	+ 0.40/- 0						X		189
180.0	k12	+ 0.40/- 0			X		X	X	X	200
190.0	k12	+ 0.46/- 0			X		X	X		223
200.0	k12	+ 0.46/- 0			X		X	X	X	247
205.0	k12	+ 0.46/- 0			X		X			259
210.0	k12	+ 0.46/- 0			X		X	X		272
220.0	k12	+ 0.46/- 0			X		X	X		298
230.0	k12	+ 0.46/- 0			X		X			326
240.0	k12	+ 0.46/- 0			X		X	X		355
250.0	k12	+ 0.46/- 0			X		X	X		385
260.0	k13	+ 0.81/- 0			X		X			417
270.0	k13	+ 0.81/- 0			X		X			449
280.0	k13	+ 0.81/- 0			X		X	X		483
285.0	k13	+ 0.81/- 0			X		X			501
300.0	k13	+ 0.81/- 0			X		X			555
320.0	k13	+ 0.89/- 0			X		X			631
325.0	k13	+ 0.89/- 0			X		X			651
350.0	k13	+ 0.89/- 0			X		X			755
400.0	k13	+/- 4.0			X		X			986
425.0		+/- 4.2					X			1114
450.0		+/- 4.5			X		X			1248
500.0		+/- 5.0			X		X			1541

O = pickled X = machined



ROUND BARS – TABLE 3

Size mm	Tolerance		EN 1.4460	EN 1.4418	Weight kg/m
	ISO	mm			
16.0	h12	+ 0/- 0.18	X		1.6
19.0	h12	+ 0/- 0.21	X		2.2
22.0	h12	+ 0/- 0.21	X		3.0
25.4	h12	+ 0/- 0.21	X	X	4.0
28.0	h12	+ 0/- 0.21		X	4.8
28.6	h12	+ 0/- 0.21	X		5.0
31.0	h12	+ 0/- 0.25	X	X	5.9
33.0	h12	+ 0/- 0.25	X		6.7
36.0	h12	+ 0/- 0.25	X		8.0
39.0	h12	+ 0/- 0.25	X		9.4
41.0	h12	+ 0/- 0.25	X	X	10.4
46.0	h12	+ 0/- 0.25	X	X	13.1
51.2	h12	+ 0/- 0.30	X	X	16.2
56.2	h12	+ 0/- 0.30	X	X	19.5
61.2	h12	+ 0/- 0.30	X	X	23.1
66.2	h12	+ 0/- 0.30	X	X	27.0
71.4	h12	+ 0/- 0.30	X	X	31.4
76.4	h12	+ 0/- 0.30	X	X	36.0
81.4	h12	+ 0/- 0.35	X	X	40.9
86.4	h12	+ 0/- 0.35	X	X	46.0
91.4	h12	+ 0/- 0.35	X	X	51.5
96.4	h12	+ 0/- 0.35	X	X	57.3
102.0	h12	+ 0/- 0.35	X	X	64.1
107.0	h12	+ 0/- 0.35	X	X	70.6
112.0	h12	+ 0/- 0.35	X	X	77.3
117.0	h12	+ 0/- 0.35	X	X	84.4
122.0	h12	+ 0/- 0.40	X	X	91.8
127.0	h12	+ 0/- 0.40	X	X	99.4
132.0	h12	+ 0/- 0.40	X	X	107
143.0	h12	+ 0/- 0.40	X	X	126
146.0	h12	+ 0/- 0.40		X	131
153.0	h12	+ 0/- 0.40	X	X	144
163.0	h12	+ 0/- 0.40	X		164
165.0	h12	+ 0/- 0.40		X	168
173.0	h12	+ 0/- 0.40	X	X	185
184.0	h12	+ 0/- 0.46	X	X	209
190.0	h12	+ 0/- 0.46		X	223
204.0	h12	+ 0/- 0.46	X		257
206.0	h12	+ 0/- 0.46		X	262
212.0	h12	+ 0/- 0.46	X		277
216.0	h12	+ 0/- 0.46		X	288
224.0	h12	+ 0/- 0.46	X		309
226.0	h12	+ 0/- 0.46		X	315
244.0	h12	+ 0/- 0.46	X		367
246.0	h12	+ 0/- 0.46		X	373
256.0	h13	+ 0/- 0.81		X	404
280.0	h13	+ 0/- 0.81	X		483
286.0	h13	+ 0/- 0.81		X	504
306.0	h13	+ 0/- 0.81		X	577
310.0	h13	+ 0/- 0.81	X		592
335.0	h13	+ 0/- 0.89		X	692
360.0	h13	+ 0/- 0.89		X	799
410.0	h13	+ 0/- 0.97		X	1036
460.0	h13	+ 0/- 0.97		X	1305

X = machined

ROUND BARS – TABLE 4

Size mm	Tolerance		EN 1.4539 904L	EN 1.4835 253 MA	EN 1.4547 254 SMO	Weight kg/m
	ISO	mm				
6.0		+ 0.25/- 0.15		O		0.22
8.0		+ 0.25/- 0.15		O		0.39
10.0		+ 0.25/- 0.15	O	O	O	0.62
12.0		+ 0.25/- 0.15		O	O	0.89
16.0	k12	+ 0.18/- 0		X	X	1.6
20.0	k12	+ 0.21/- 0	X	X	X	2.5
25.0	k12	+ 0.21/- 0	X	X	X	3.9
30.0	k12	+ 0.21/- 0	X			5.6
32.0	k12	+ 0.25/- 0			X	6.3
35.0	k12	+ 0.25/- 0	X	X	X	7.6
40.0	k12	+ 0.25/- 0	X	X	X	9.9
50.0	k12	+ 0.25/- 0	X	X	X	15.4
60.0	k12	+ 0.30/- 0	X		X	22.2
65.0	k12	+ 0.30/- 0	X		X	26.1
70.0	k12	+ 0.30/- 0		X		30.2
75.0	k12	+ 0.30/- 0			X	34.7
80.0	k12	+ 0.30/- 0	X	X	X	39.5
90.0	k12	+ 0.35/- 0	X	X	X	49.9
100.0	k12	+ 0.35/- 0	X	X	X	61.7
110.0	k12	+ 0.35/- 0		X		74.6
115.0	k12	+ 0.35/- 0			X	81.5
120.0	k12	+ 0.35/- 0			X	88.8
125.0	k12	+ 0.40/- 0	X			96.3
130.0	k12	+ 0.40/- 0		X	X	104
140.0	k12	+ 0.40/- 0			X	121
150.0	k12	+ 0.40/- 0	X	X		139
160.0	k12	+ 0.40/- 0			X	158
180.0	k12	+ 0.40/- 0			X	200
200.0	k12	+ 0.46/- 0		X		247
210.0	k12	+ 0.46/- 0			X	272
250.0	k12	+ 0.46/- 0			X	385
320.0	EN10060	+/- 6.0			X	631

O = pickled X = machined Y = drawn

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ROUND BARS – TABLE 5

Size mm	EN 1.4305		EN 1.4307		EN 1.4404		EN 1.4460	EN 1.4418	EN 1.4418	Weight kg/m
	h9	h8	h9	h8	h9	h8	h9	h9	h9, chrome plated	
3.00			X							0.06
4.00		O	X			O				0.10
5.00	X	O	X		X	O				0.15
6.00	X	O	X	O	X	O				0.22
7.00	X	O	X		X					0.30
8.00	X	O	X	O	X	O	O			0.39
9.00	X	O	X		X					0.50
10.00	X	O	X	O	X	O	O			0.62
11.00	X	O								0.75
12.00	X	O	X	O	X	O	O	O		0.89
13.00	X	O	X		X	O				1.0
14.00	X	O	X	O	X	O			Y	1.2
15.00	X	O	X	O	X	O	O			1.4
16.00	X	O	X	O	X	O	O	O		1.6
17.00	X	O								1.8
18.00	X	O	X		X	O				2.0
19.00	X	O	X		X					2.2
20.00	X	O	X	O	X	O	O	O	Y	2.5
22.00	X	O	X	O		O	O			3.0
24.00	X									3.6
25.00	X	O	X	O	X	O	O	O	Y	3.9
28.00		O				O				4.8
30.00		O		O		O	O	O	Y	5.6
32.00		O				O	O	O	Y	6.3
35.00		O		O		O	O	O	Y	7.6
38.00								O		8.9
40.00		O		O		O	O	O	Y	9.9
45.00		O				O	O	O	Y	12.5
50.00		O		O		O	O	O	Y	15.4
55.00							O	O	Y	18.7
56.00								O	Y	19.3
60.00		O					O	O	Y	22.2
63.00								O	Y	24.5
65.00								O	Y	26.1
70.00							O	O	Y	30.2
75.00								O		34.7
80.00							O	O	Y	39.5
90.00							O	O	Y	49.9
100.00								O	Y	61.7
110.00								O	Y	74.6
120.00								O		88.8
125.00								O	Y	96.3
140.00								O	Y	121
150.00									Y	139
160.00									Y	158

O = centerless ground X = cold drawn Y = chrome plated, 25 my +/- 5 my



FLAT BARS – TABLE 6.1

Size mm	Tolerance EN 10058		EN 1.4307	EN 1.4404	Weight kg/m
	Width mm	Thickness mm			
15 x 3	+/- 0.75	+/- 0.5	O	O	0.35
20 x 3	+/- 0.75	+/- 0.5	O	O	0.47
25 x 3	+/- 0.75	+/- 0.5	O	O	0.59
30 x 3	+/- 0.75	+/- 0.5	O	O	0.71
40 x 3	+/- 0.75	+/- 0.5	O	O	0.94
50 x 3	+/- 1.0	+/- 0.5	O	O	1.2
20 x 4	+/- 0.75	+/- 0.5	O	O	0.63
25 x 4	+/- 0.75	+/- 0.5	O	O	0.79
30 x 4	+/- 0.75	+/- 0.5	O	O	0.94
40 x 4	+/- 0.75	+/- 0.5	O	O	1.3
50 x 4	+/- 1.0	+/- 0.5	O	O	1.6
20 x 5	+/- 0.75	+/- 0.5	O	O	0.79
25 x 5	+/- 0.75	+/- 0.5	O	O	1.0
30 x 5	+/- 0.75	+/- 0.5	O	O	1.2
35 x 5	+/- 0.75	+/- 0.5	O		1.4
40 x 5	+/- 0.75	+/- 0.5	O	O	1.6
50 x 5	+/- 1.0	+/- 0.5	O	O	2.0
60 x 5	+/- 1.0	+/- 0.5	O	O	2.4
15 x 6	+/- 0.75	+/- 0.5	X	X	0.71
20 x 6	+/- 0.75	+/- 0.5	O	O	0.94
25 x 6	+/- 0.75	+/- 0.5	O	O	1.2
30 x 6	+/- 0.75	+/- 0.5	O	O	1.4
35 x 6	+/- 0.75	+/- 0.5	O	O	1.7
40 x 6	+/- 0.75	+/- 0.5	O	O	1.9
50 x 6	+/- 1.0	+/- 0.5	O	O	2.4
60 x 6	+/- 1.0	+/- 0.5	O	O	2.8
70 x 6	+/- 1.0	+/- 0.5	O		3.3
75 x 6	+/- 1.0	+/- 0.5	O	O	3.5
80 x 6	+/- 1.0	+/- 0.5	O	O	3.8
100 x 6	+/- 1.5	+/- 0.5	O	O	4.7
20 x 8	+/- 0.75	+/- 0.5	X	X	1.3
25 x 8	+/- 0.75	+/- 0.5	O	O	1.6
30 x 8	+/- 0.75	+/- 0.5	O	O	1.9
35 x 8	+/- 0.75	+/- 0.5	O	O	2.2
40 x 8	+/- 0.75	+/- 0.5	O	O	2.5
50 x 8	+/- 1.00	+/- 0.5	O	O	3.1
60 x 8	+/- 1.00	+/- 0.5	O	O	3.8
80 x 8	+/- 1.00	+/- 0.5	O	O	5.0
100 x 8	+/- 1.50	+/- 0.5	O	O	6.3

O = cut from plate X = hot rolled



FLAT BARS – TABLE 6.2

Size mm	Tolerance EN 10058		EN 1.4307	EN 1.4404	Weight kg/m
	Width mm	Thickness mm			
20 x 10	+/- 0.75	+/- 0.5	X	X	1.6
25 x 10	+/- 0.75	+/- 0.5	X	X	2.0
30 x 10	+/- 0.75	+/- 0.5	X	X	2.4
35 x 10	+/- 0.75	+/- 0.5	X	X	2.8
40 x 10	+/- 0.75	+/- 0.5	O	O	3.1
50 x 10	+/- 1.0	+/- 0.5	O	O	3.9
60 x 10	+/- 1.0	+/- 0.5	O	O	4.7
70 x 10	+/- 1.0	+/- 0.5	O	O	5.5
80 x 10	+/- 1.5	+/- 0.5	O	O	6.3
100 x 10	+/- 1.5	+/- 0.5	XO	XO	7.9
120 x 10	+/- 2.0	+/- 0.5	O	O	9.4
140 x 10	+/- 2.5	+/- 0.5	O		11.0
150 x 10	+/- 2.5	+/- 0.5	O	O	11.8
200 x 10	+/- 2.5	+/- 0.5	O	O	15.7
25 x 12	+/- 0.75	+/- 0.5	X	X	2.4
30 x 12	+/- 0.75	+/- 0.5	X	X	2.8
40 x 12	+/- 0.75	+/- 0.5	O	O	3.8
50 x 12	+/- 1.0	+/- 0.5	O	O	4.7
60 x 12	+/- 1.0	+/- 0.5	O	O	5.7
70 x 12	+/- 1.0	+/- 0.5	O	O	6.6
75 x 12	+/- 1.0	+/- 0.5	O	O	7.1
80 x 12	+/- 1.0	+/- 0.5	O	O	7.5
100 x 12	+/- 1.5	+/- 0.5	O	O	9.4
120 x 12	+/- 2.0	+/- 0.5	O		11.3
150 x 12	+/- 2.5	+/- 0.5	O	O	14.1
25 x 15	+/- 0.75	+/- 0.5	X	X	2.9
30 x 15	+/- 0.75	+/- 0.5	X	X	3.5
35 x 15	+/- 0.75	+/- 0.5	X	X	4.1
40 x 15	+/- 0.75	+/- 0.5	X	X	4.7
50 x 15	+/- 1.0	+/- 0.5	X	X	5.9
60 x 15	+/- 1.0	+/- 0.5	X	X	7.1
70 x 15	+/- 1.0	+/- 0.5	X	X	8.2
80 x 15	+/- 1.0	+/- 0.5	X	X	9.4
100 x 15	+/- 1.5	+/- 0.5	X	X	11.8
120 x 15	+/- 2.0	+/- 0.5	X	X	14.1
150 x 15	+/- 2.5	+/- 0.5	X	X	17.7
30 x 20	+/- 0.75	+/- 0.5	X	X	4.7
35 x 20	+/- 0.75	+/- 0.5	X	X	5.5
40 x 20	+/- 0.75	+/- 0.5	X	X	6.3
50 x 20	+/- 1.0	+/- 0.5	X	X	7.9
60 x 20	+/- 1.0	+/- 0.5	X	X	9.4
70 x 20	+/- 1.0	+/- 0.5	X	X	11.0
80 x 20	+/- 1.0	+/- 0.5	X	X	12.6
100 x 20	+/- 1.5	+/- 0.5	X	X	15.7
150 x 20	+/- 2.5	+/- 0.5	X	X	23.6

O = cut from plate X = hot rolled



FLAT BARS – TABLE 6.3

Size mm	Tolerance EN 10058		EN 1.4307	EN 1.4404	Weight kg/m
	Width mm	Thickness mm			
35 x 25	+/- 0.75	+/- 1.0	X	X	6.9
40 x 25	+/- 1.0	+/- 1.0	X	X	7.9
50 x 25	+/- 1.0	+/- 1.0	X	X	9.8
60 x 25	+/- 1.0	+/- 1.0	X	X	11.8
70 x 25	+/- 1.0	+/- 1.0	X	X	13.7
75 x 25	+/- 1.0	+/- 1.0	X	X	14.7
100 x 25	+/- 1.5	+/- 1.0	X	X	19.6
50 x 30	+/- 1.0	+/- 1.0	X	X	11.8
60 x 30	+/- 1.0	+/- 1.0	X	X	14.1
70 x 30	+/- 1.0	+/- 1.0		X	16.5
80 x 30	+/- 1.0	+/- 1.0	X	X	18.8
100 x 30	+/- 1.5	+/- 1.0	X	X	23.6
150 x 30	+/- 2.5	+/- 1.0	X	X	35.3
60 x 40	+/- 1.0	+/- 1.0	X	X	18.8
80 x 40	+/- 1.0	+/- 1.0	X	X	25.1
100 x 40	+/- 1.5	+/- 1.0	X	X	31.4
65 x 45	+/- 1.0	+/- 1.5		X	23.0

O = cut from plate X = hot rolled



ANGLE BARS – TABLE 7

Size mm	Tolerance DIN 1028		EN 1.4307	EN 1.4404	Weight kg/m
	Width mm	Thickness mm			
20 x 20 x 3	+/- 1.0	+/- 0.5	X	X	0.87
25 x 25 x 3	+/- 1.0	+/- 0.5	X	X	1.1
30 x 30 x 3	+/- 1.0	+/- 0.5	X	X	1.3
30 x 30 x 4	+/- 1.0	+/- 0.5	X	X	1.8
40 x 40 x 4	+/- 1.0	+/- 0.5	X	X	2.4
50 x 50 x 5	+/- 1.0	+/- 0.5	X	X	3.7
60 x 60 x 6	+/- 1.5	+/- 0.75	X	X	5.4
70 x 70 x 7	+/- 1.5	+/- 0.75	X	X	7.3
80 x 80 x 8	+/- 1.5	+/- 0.75	X	X	9.6
100 x 100 x 10	+/- 1.5	+/- 0.75	X	X	14.9

hot rolled, pickled

SQUARE BARS – TABLE 8

Size mm	Tolerance EN 10059	EN 1.4307	EN 1.4404	Weight kg/m
10 x 10	+/- 0.4	X	X	0.79
12 x 12	+/- 0.4	X	X	1.1
15 x 15	+/- 0.5	X	X	1.8
20 x 20	+/- 0.5	X	X	3.1
25 x 25	+/- 0.5	X	X	4.9
30 x 30	+/- 0.6	X	X	7.1
32 x 32	+/- 0.6	X	X	8.0
35 x 35	+/- 0.6	X		9.6
40 x 40	+/- 0.8	X	X	12.6
50 x 50	+/- 0.8	X	X	19.6
55 x 55	+/- 1.0		X	23.8
60 x 60	+/- 1.0		X	28.3
75 x 75	+/- 1.0	X		44.2
100 x 100	+/- 1.3	X		78.5

hot rolled, pickled



HEXAGON BARS

– TABLE 9

Size mm	EN 1.4305	EN 1.4404	Weight kg/m
10	X		0.68
11	X		0.82
13	X	X	1.2
14	X	X	1.3
17	X	X	2.0
18	X		2.2
19	X	X	2.5
21	X		3.0
22	X	X	3.3
24	X	X	3.9
27	X	X	5.0
30	X	X	6.1
32	X	X	7.0
36	X	X	8.8
41	X	X	11.4
46	X	X	14.4
50	X	X	17.0
55	X	X	20.6
60		X	24.5
65		X	28.7
70		X	33.3

cold drawn, tolerance h11

REINFORCEMENT BARS

– TABLE 10

Size mm	T304L	T316L	Weight kg/m
6	X	X	0.22
8	X	X	0.39
10	X	X	0.62
12	X	X	0.89
16	X	X	1.6
20	X	X	2.5
25		X	3.9
32	X	X	6.3

